

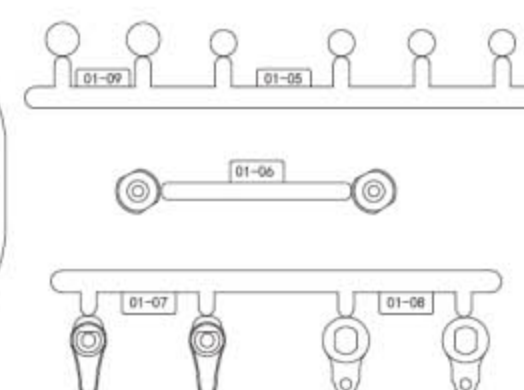
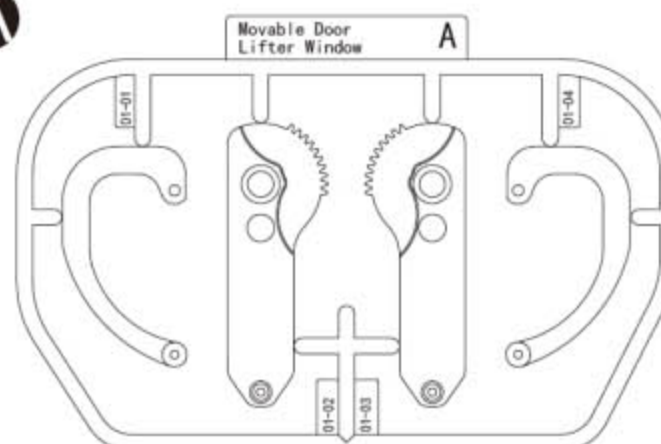
PARTS

Screw 2.3X4mm-----X6	Nut 5.5X5mm-----X2
Screw 2.3X6mm-----X14	Screw M1.4X4mm-----X8
Flange screw 2.3X4X5mm-----X2	Nut 2.6X1.4mm -----X8
Screw M3X8mm-----X2	Rivet T06-----X8
	Spring-----X4

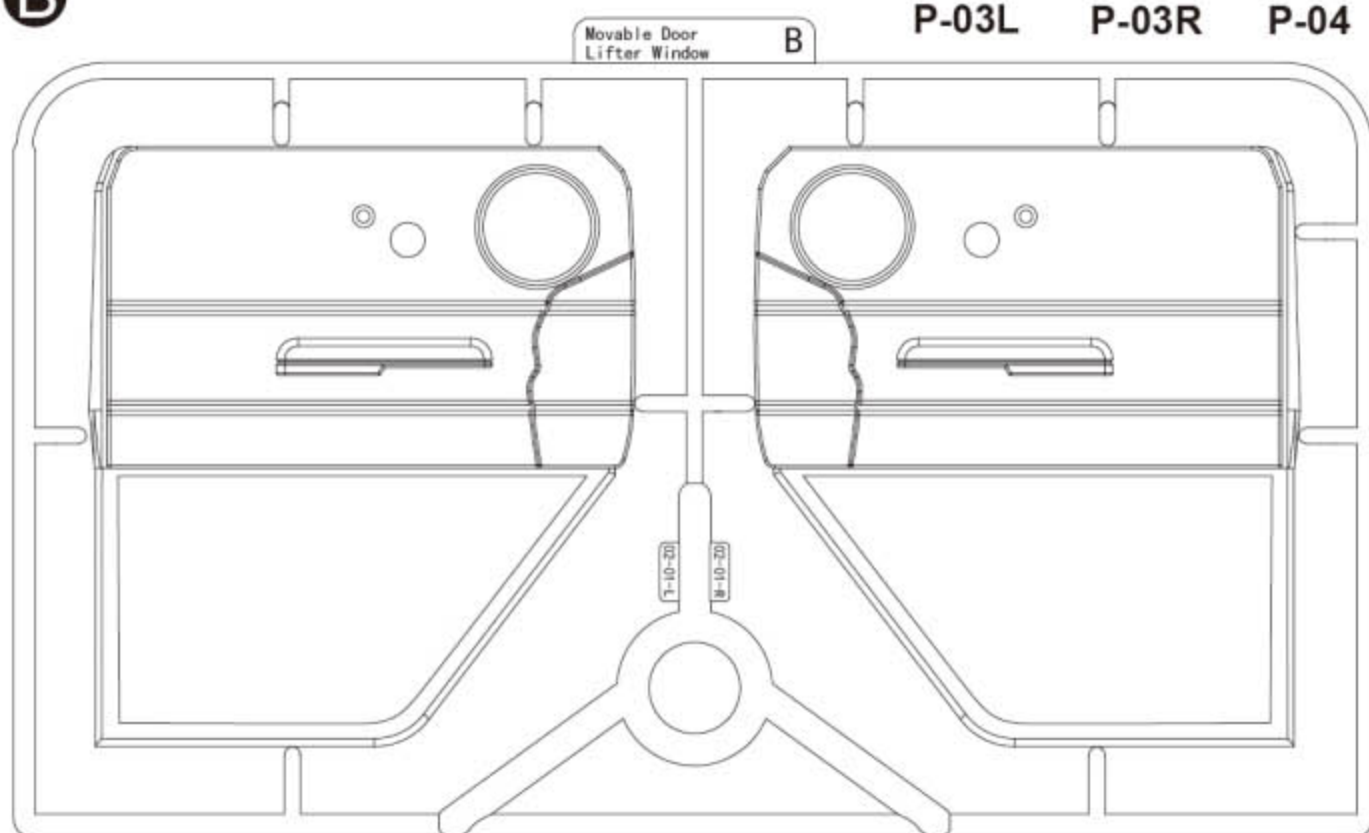
P-01

01-10

A



B

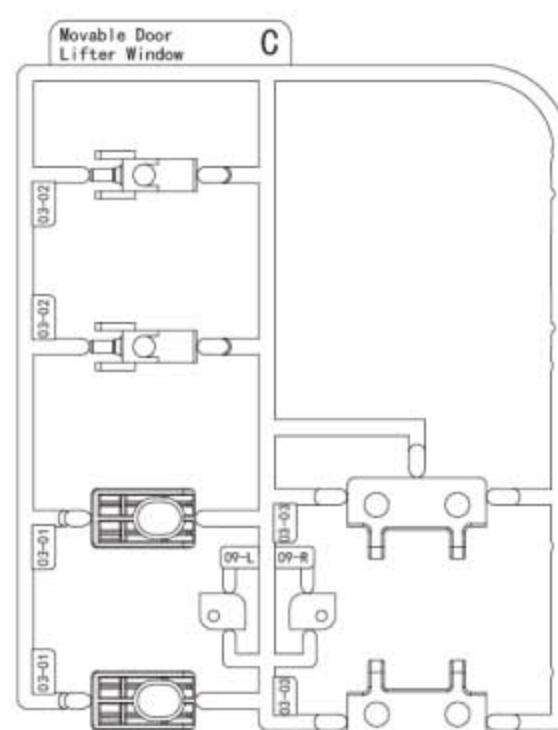


P-03L

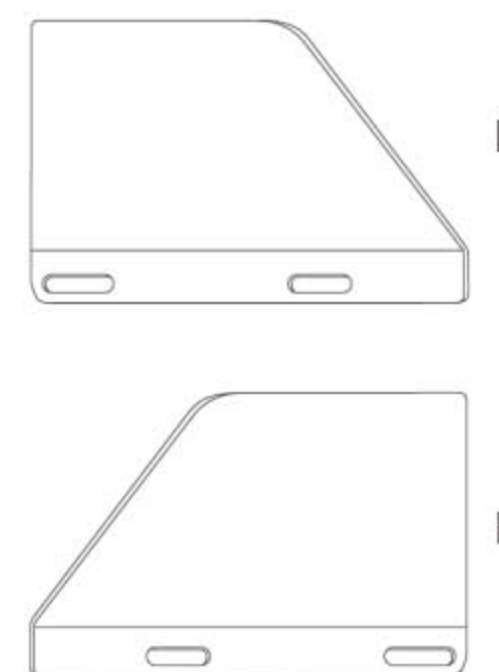
P-03R

P-04

C



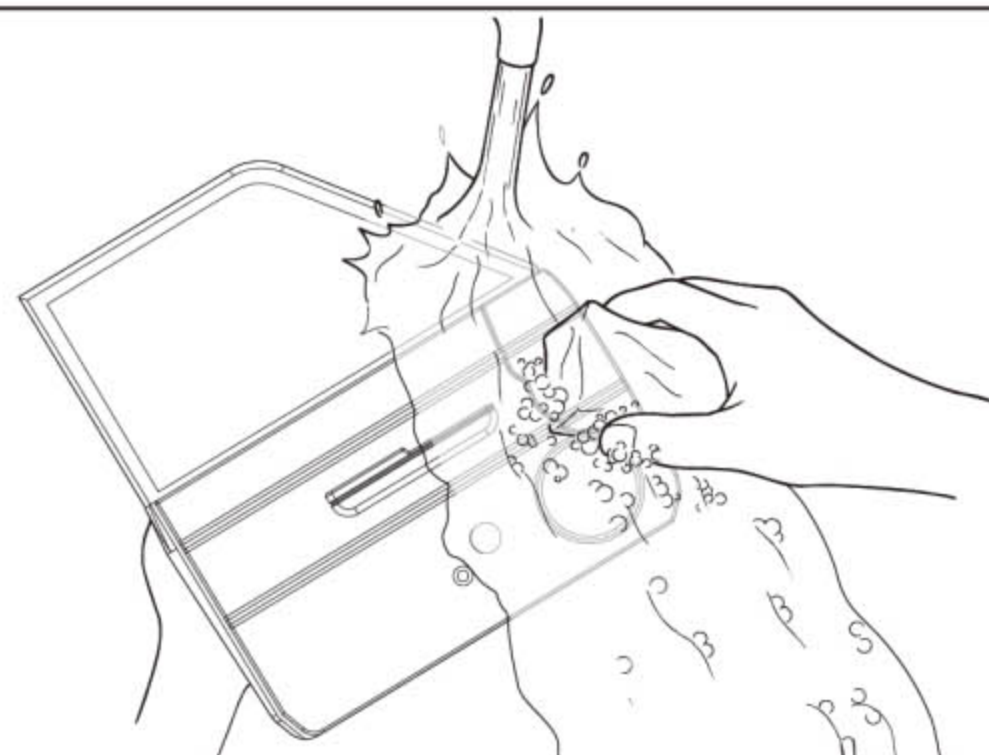
D



1 Cleaning

Use a neutral detergent to remove any oil residues and dirt.

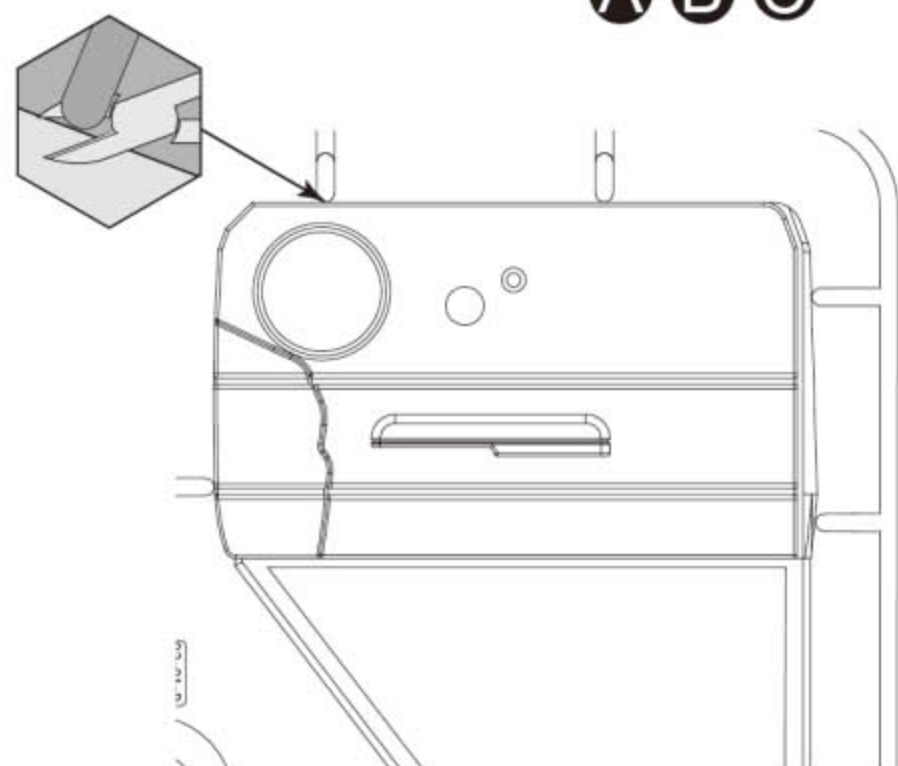
B



2 Cutting

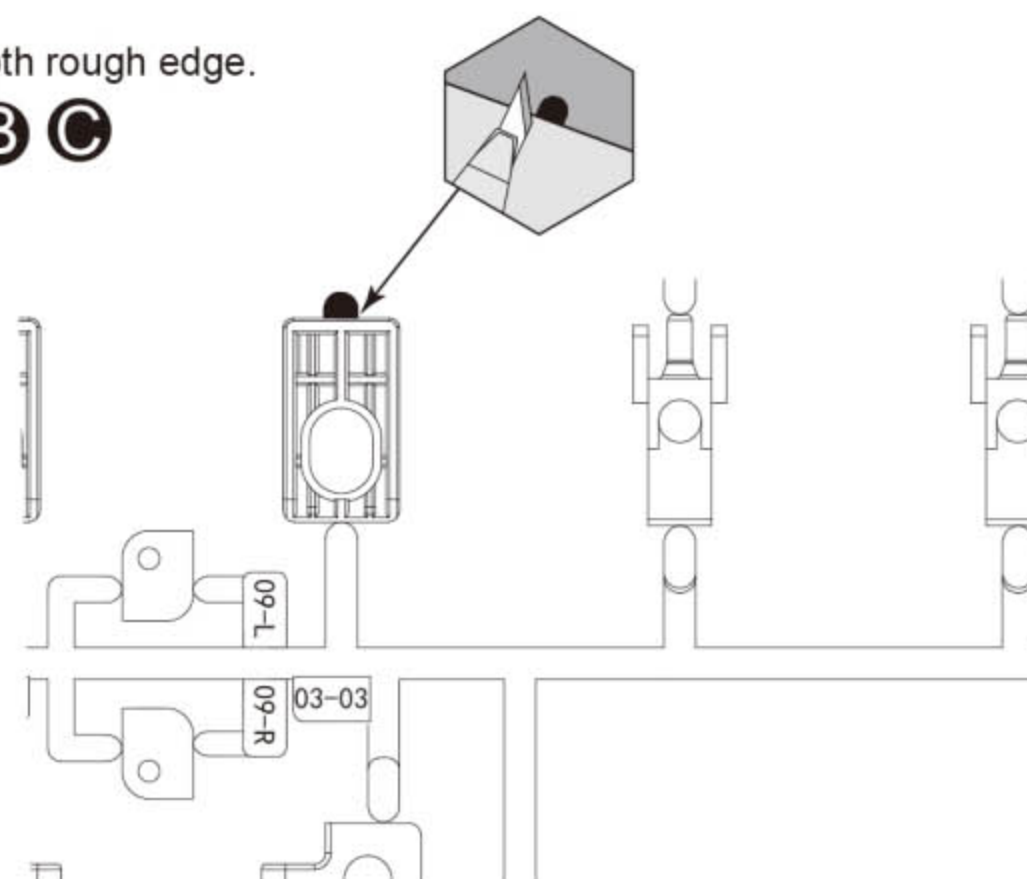
① Remove.

A B C



② Smooth rough edge.

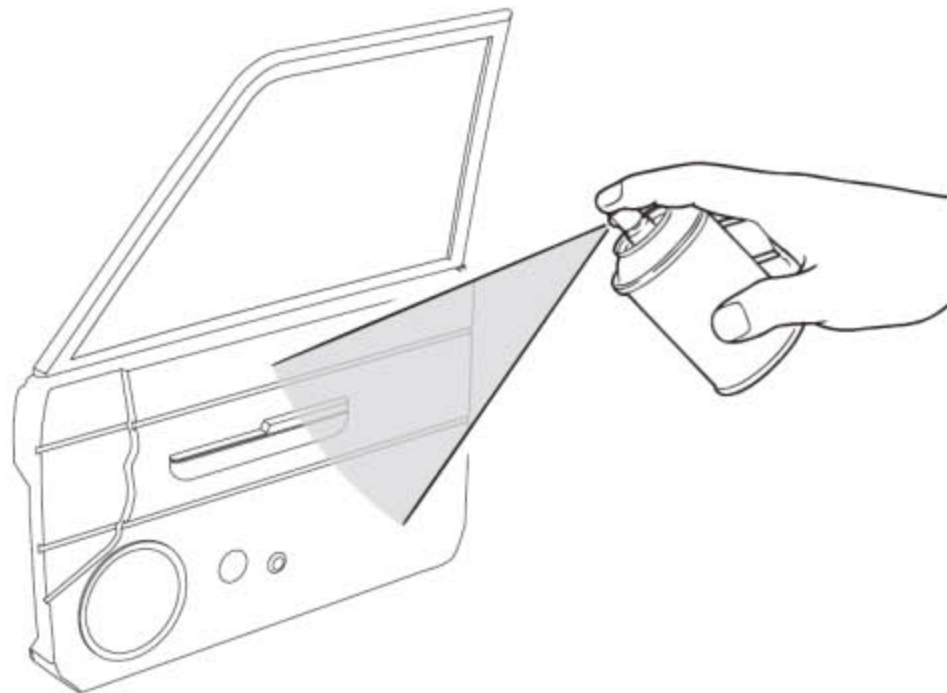
A B C



3 Painting

Paint spray color what you prefer on these parts, recommend paint in same color.

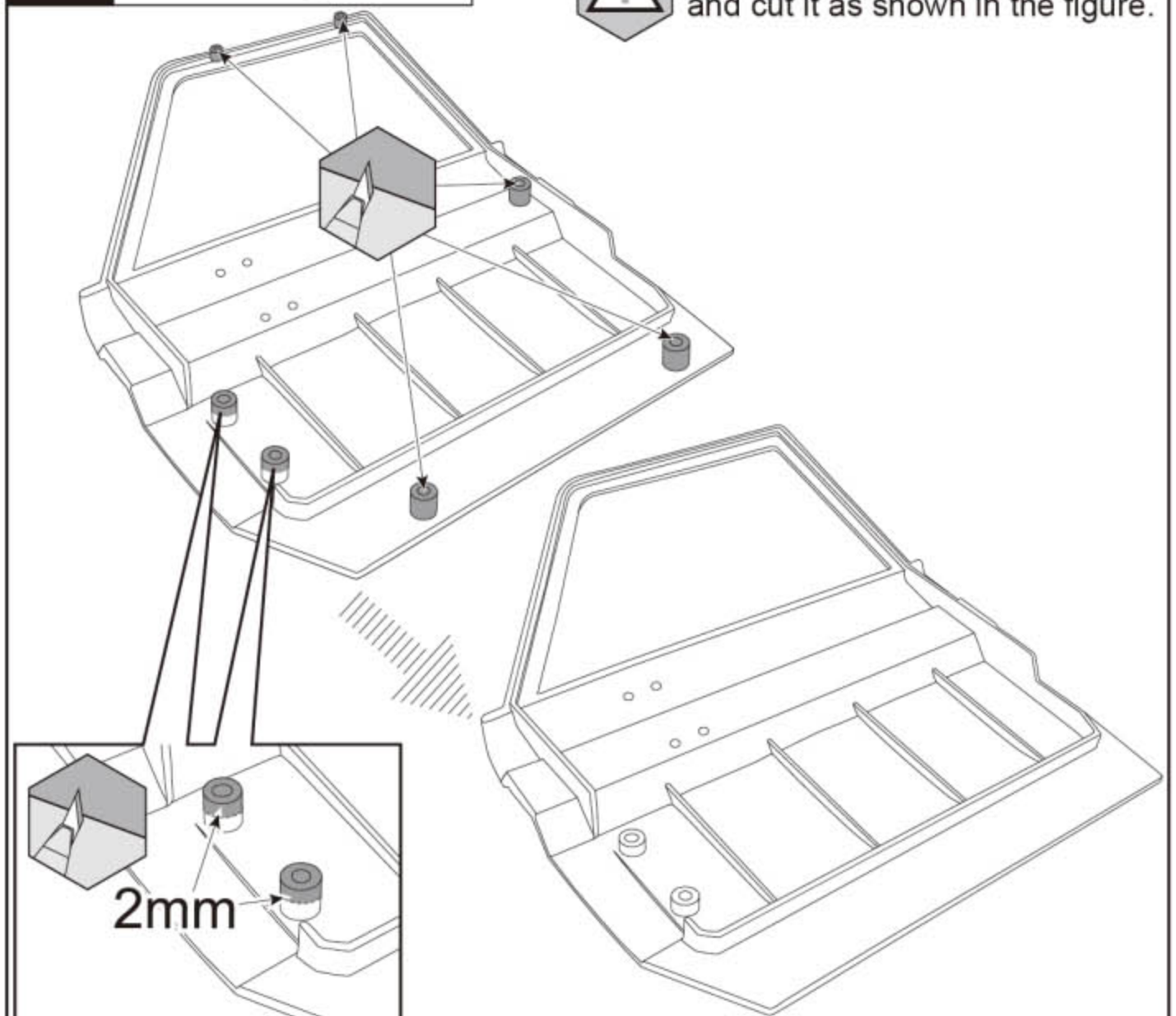
B



4 Cutting



Disassemble the door of 48601, and cut it as shown in the figure.



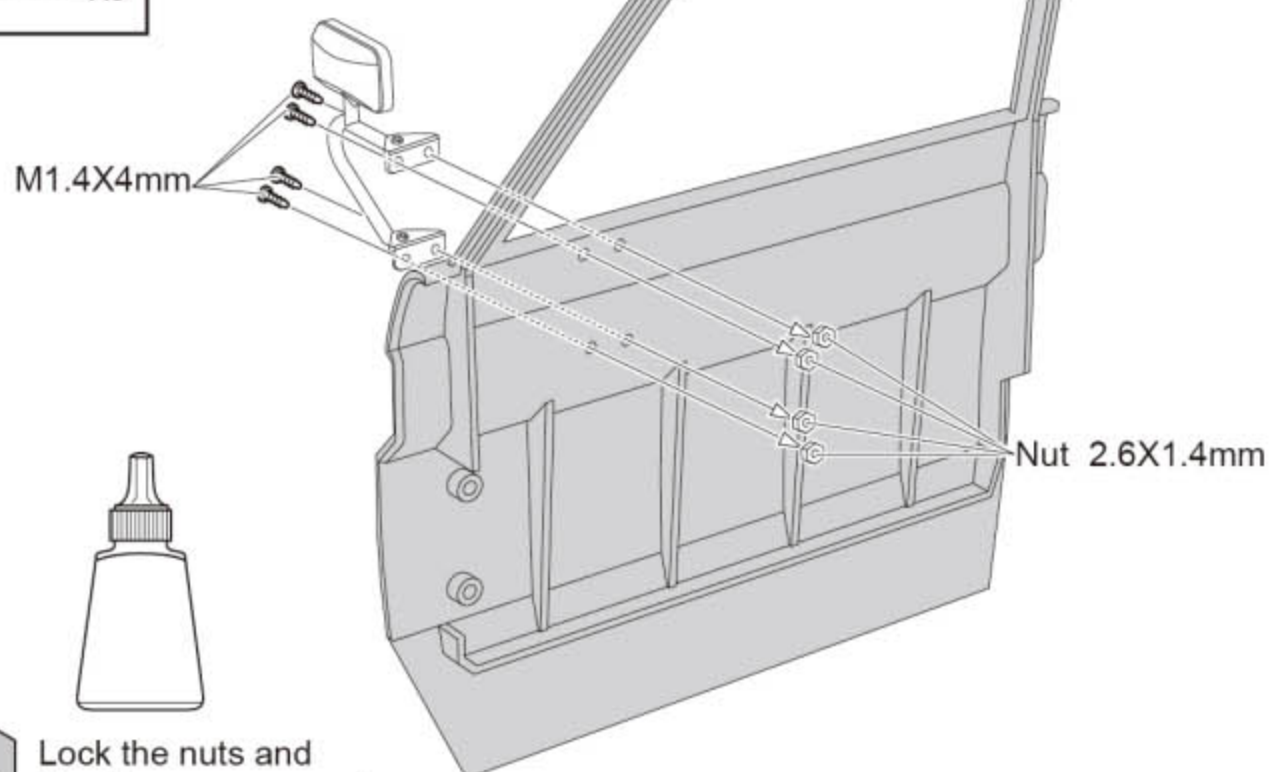
5 Assembling

Screw M1.4X4mm

Nut 2.6X1.4mm

X8

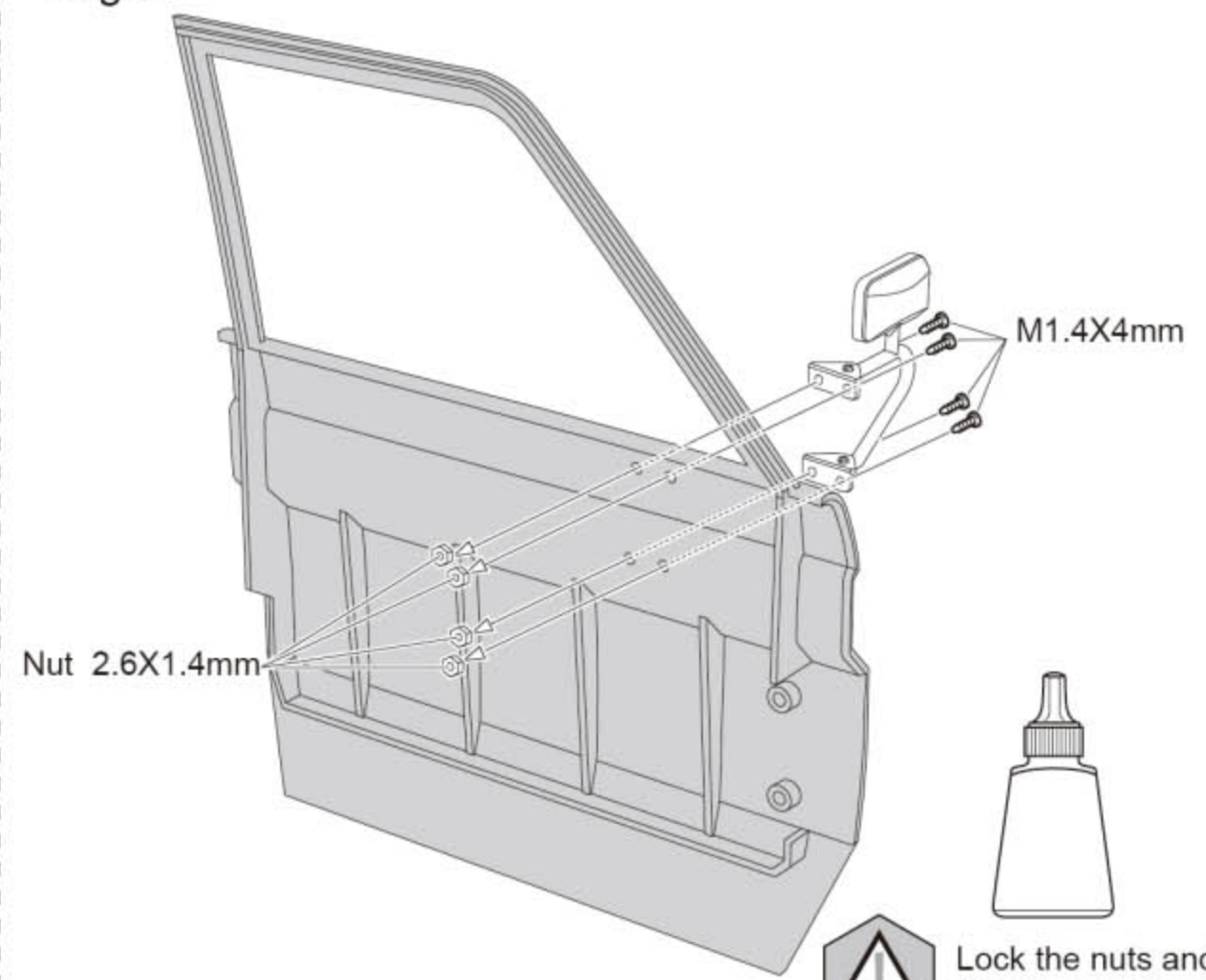
X8



Lock the nuts and fix with screw cement.

<Left>

<Right>



Lock the nuts and fix with screw cement.

6 Assembling

Screw 2.3X4mm

X4

Rivet T06

X4



C-03-03

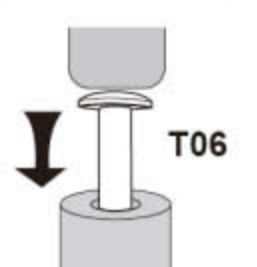
2.3X4mm

P-03L

T06

T06

Press down



7 Assembling

<Left>

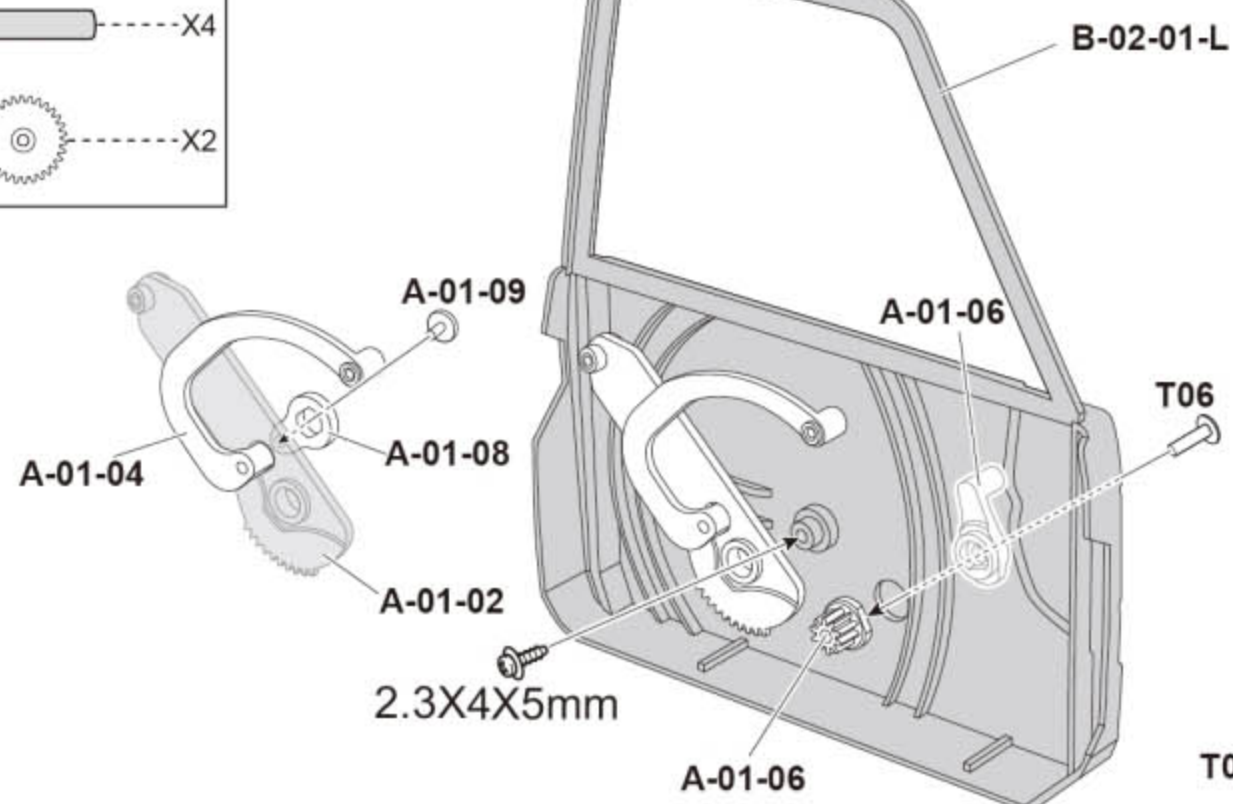
Flange screw
2.3X4X5mm

X2

Rivet T06

X4

X2



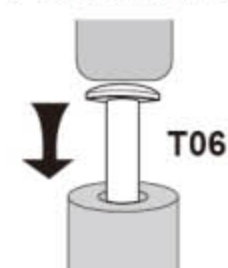
T06

01-10

D-L

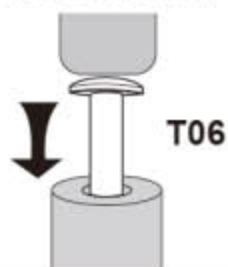
A-01-05

Press down



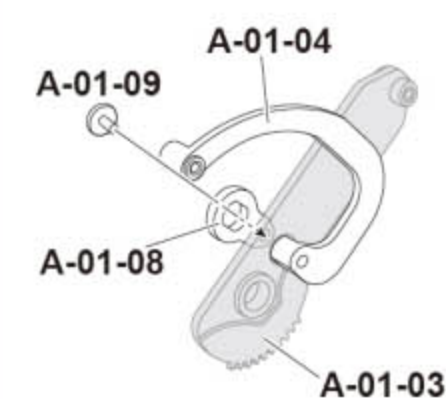
T06

Press down



T06

<Right>



T06

2.3X4X5mm

A-01-06

B-02-01-R

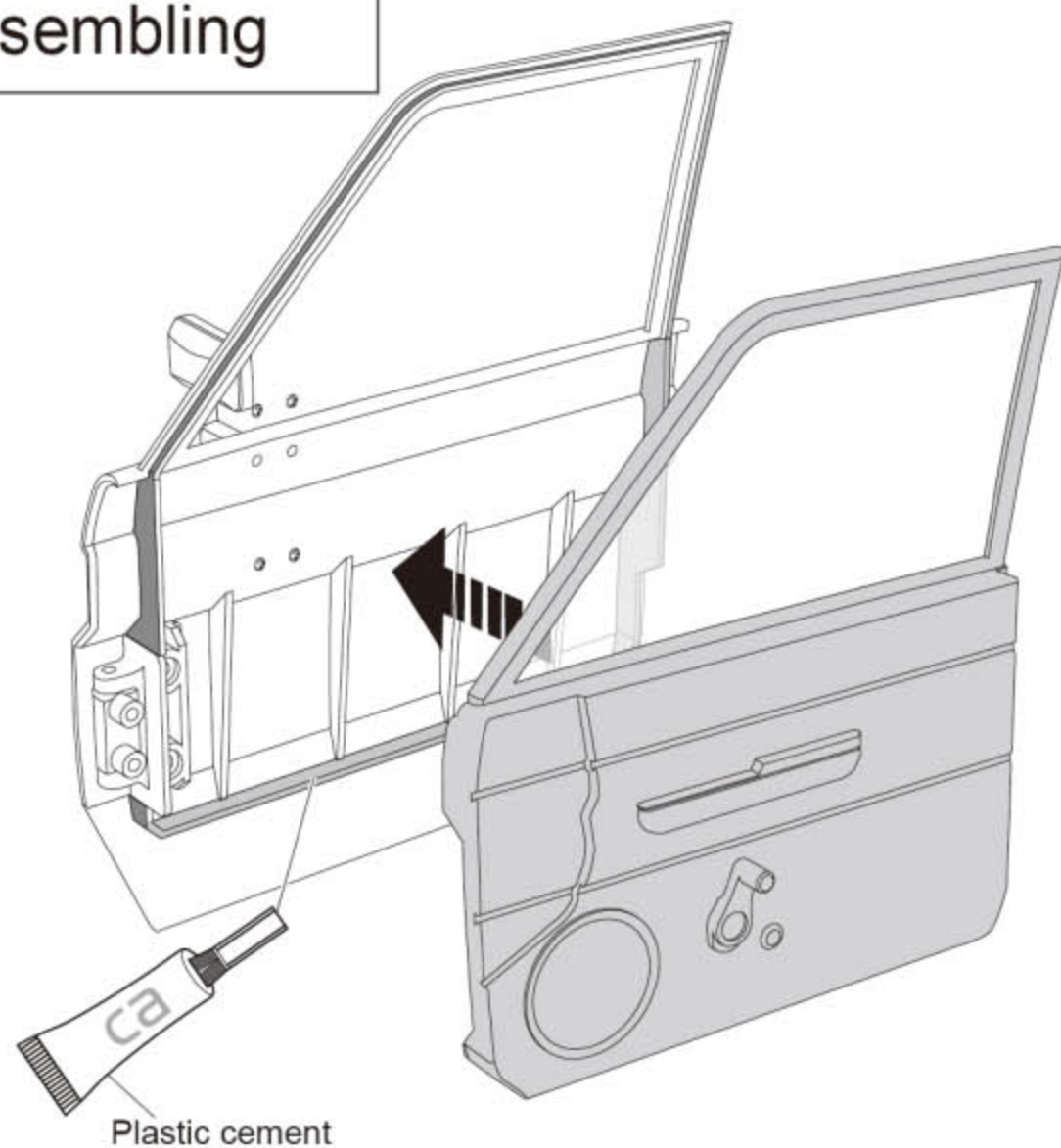
A-01-07

D-R

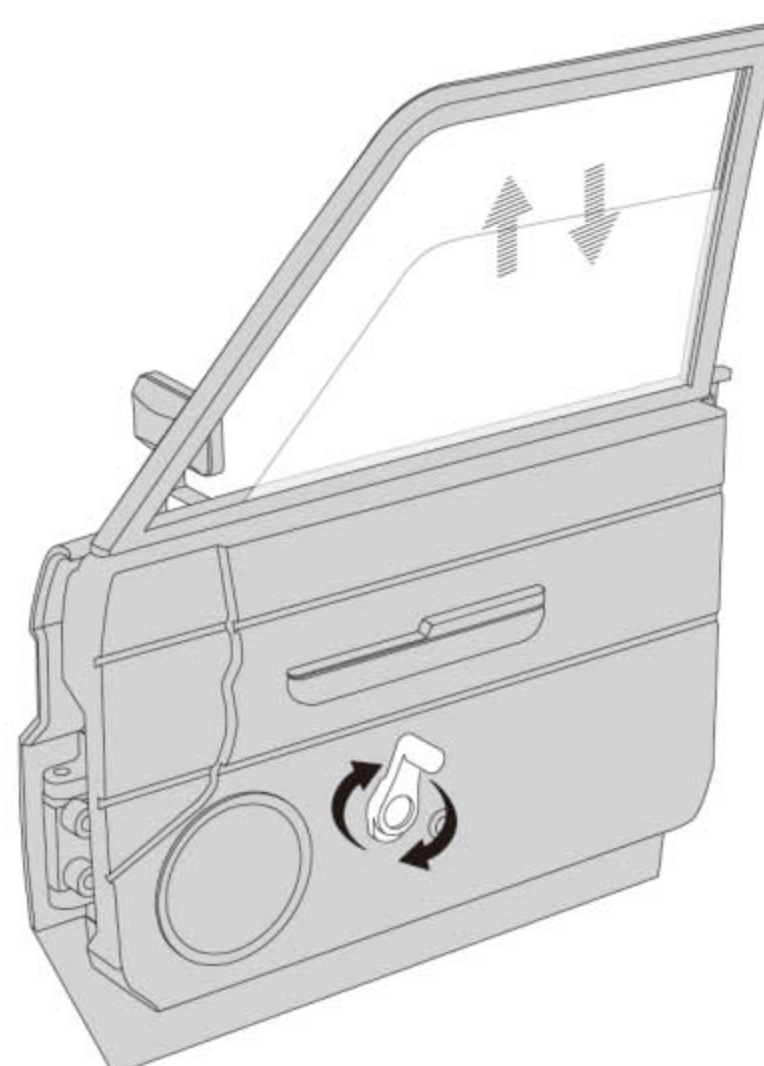
A-01-05

T06

8 Assembling



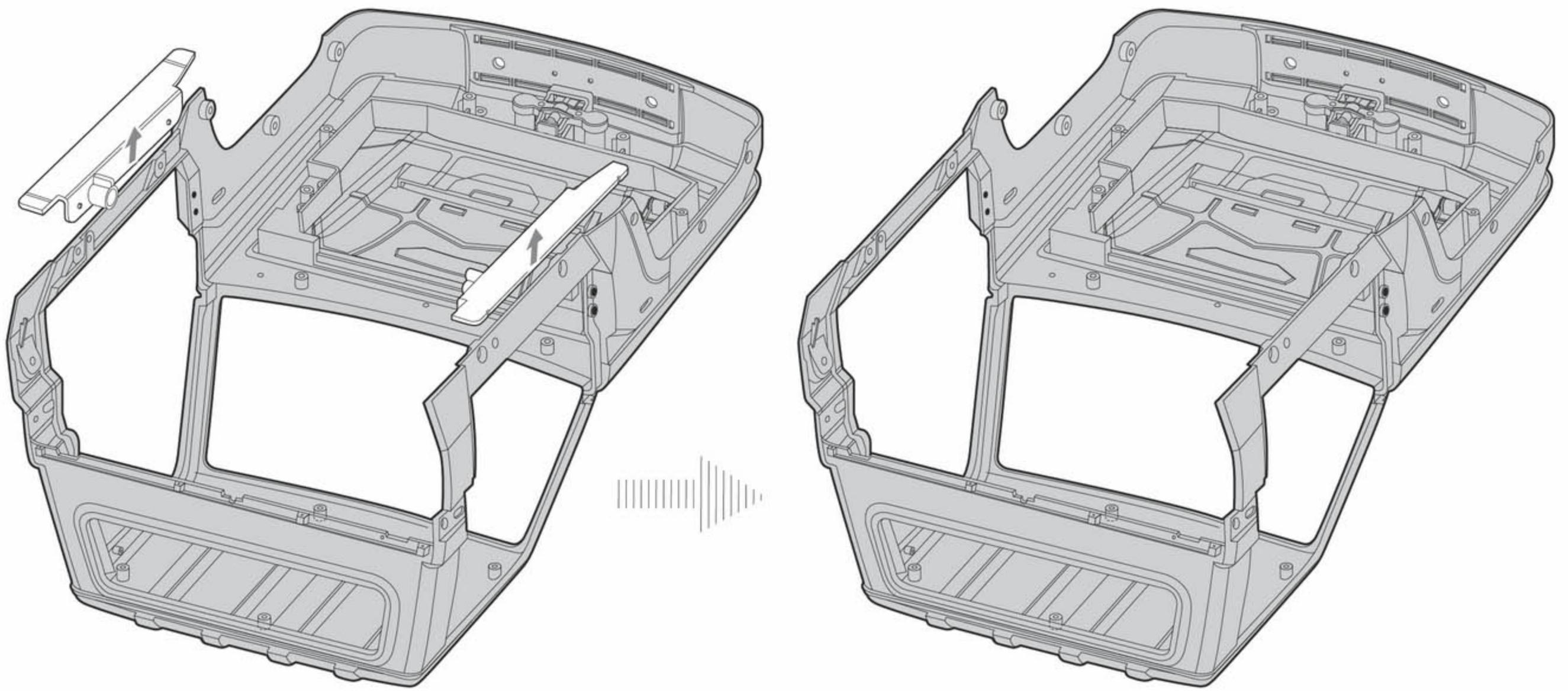
Plastic cement



Window lift



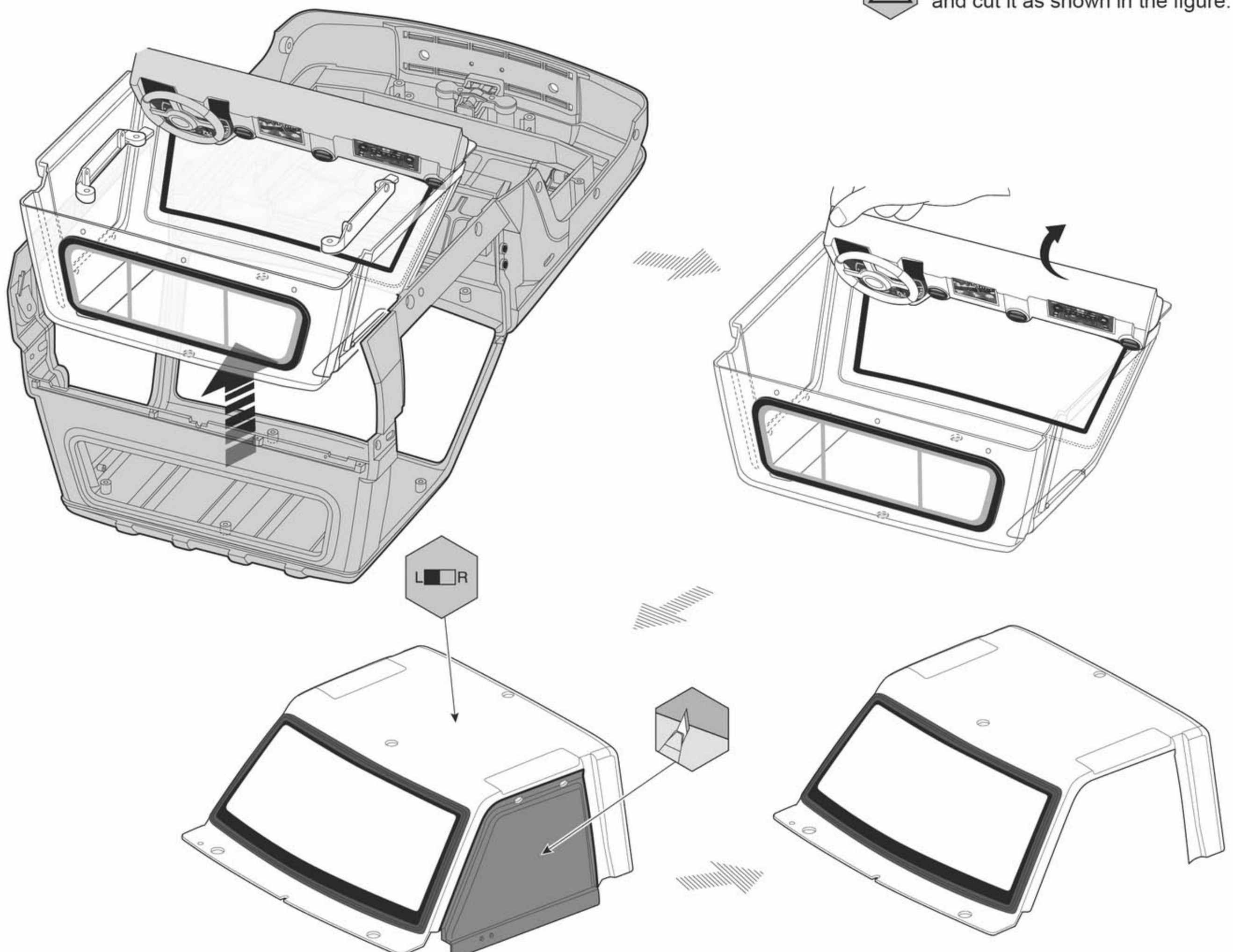
9 Disassembling



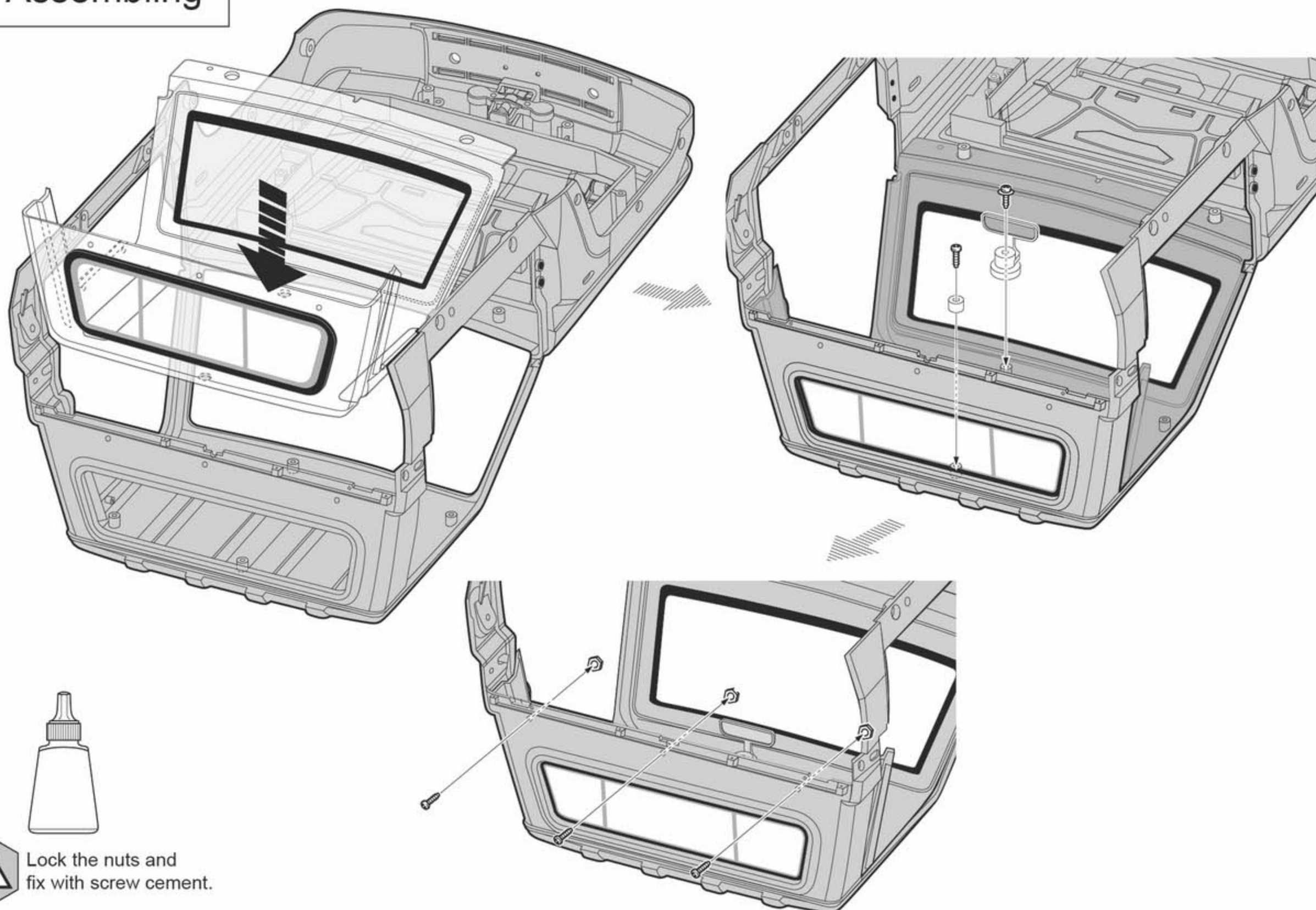
10 Upgrade



Disassemble the window of 48601, and cut it as shown in the figure.



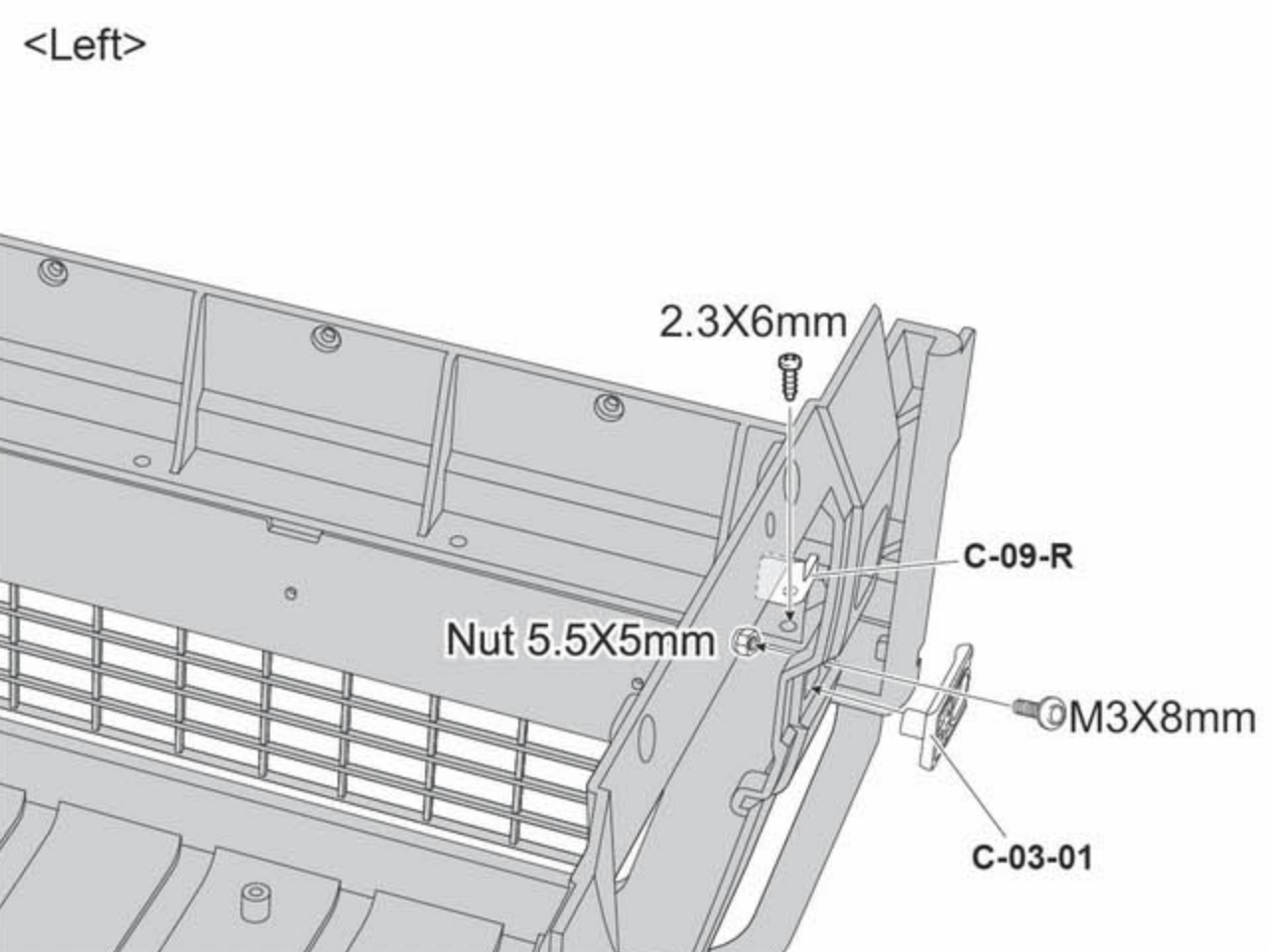
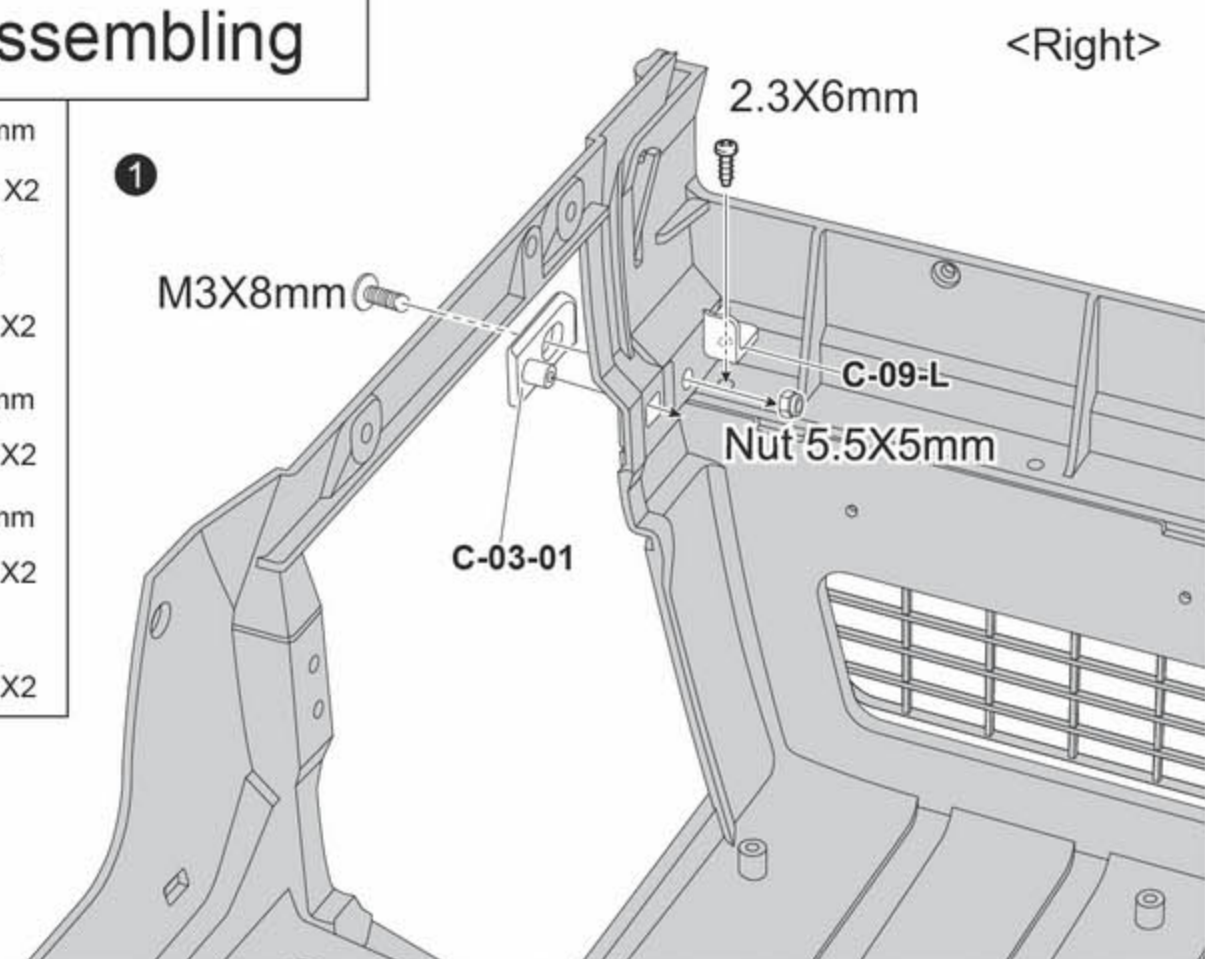
11 Assembling



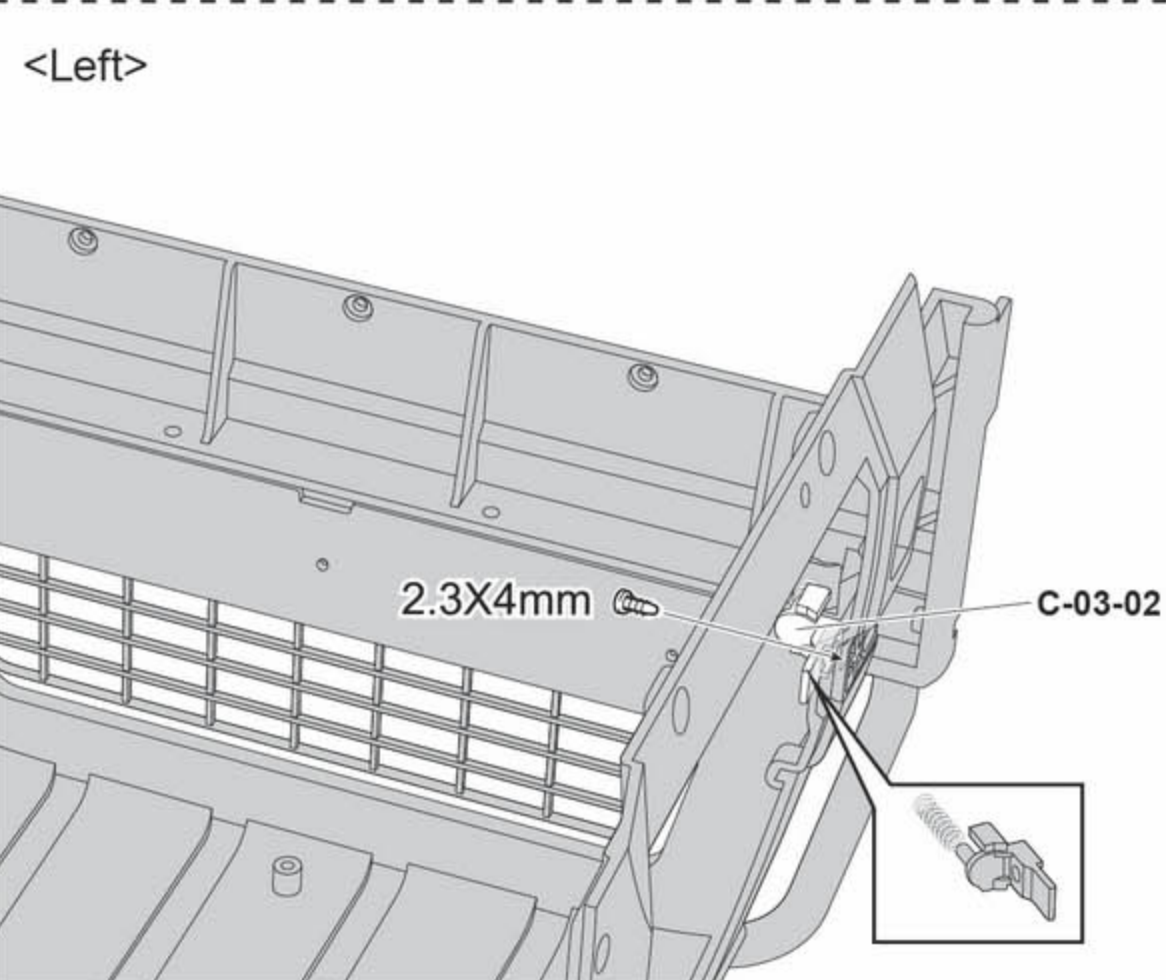
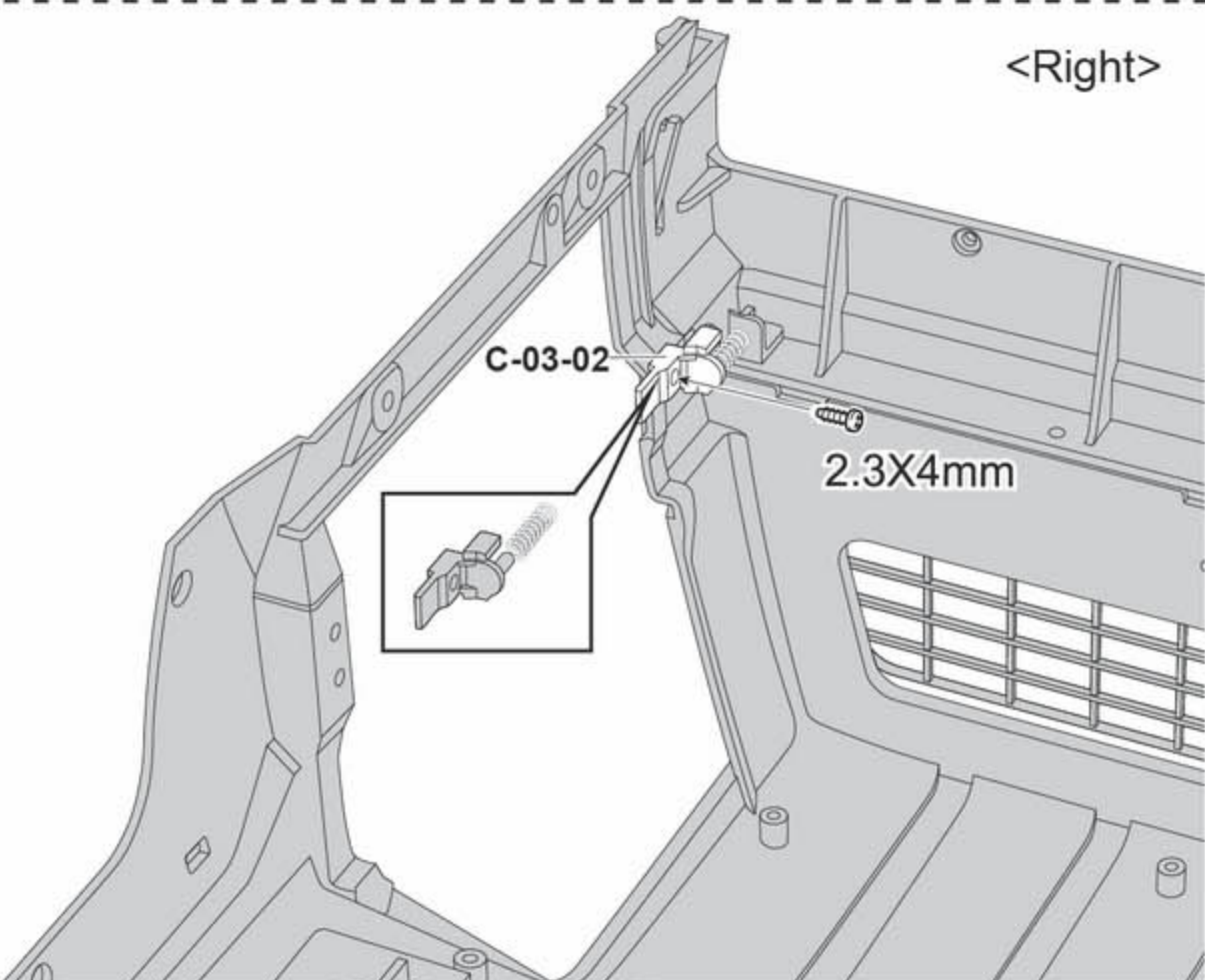
12 Assembling

- Screw M3X8mm ----- X2
- Nut 5.5X5mm ----- X2
- Screw 2.3X4mm ----- X2
- Screw 2.3X6mm ----- X2
- Spring ----- X2

1



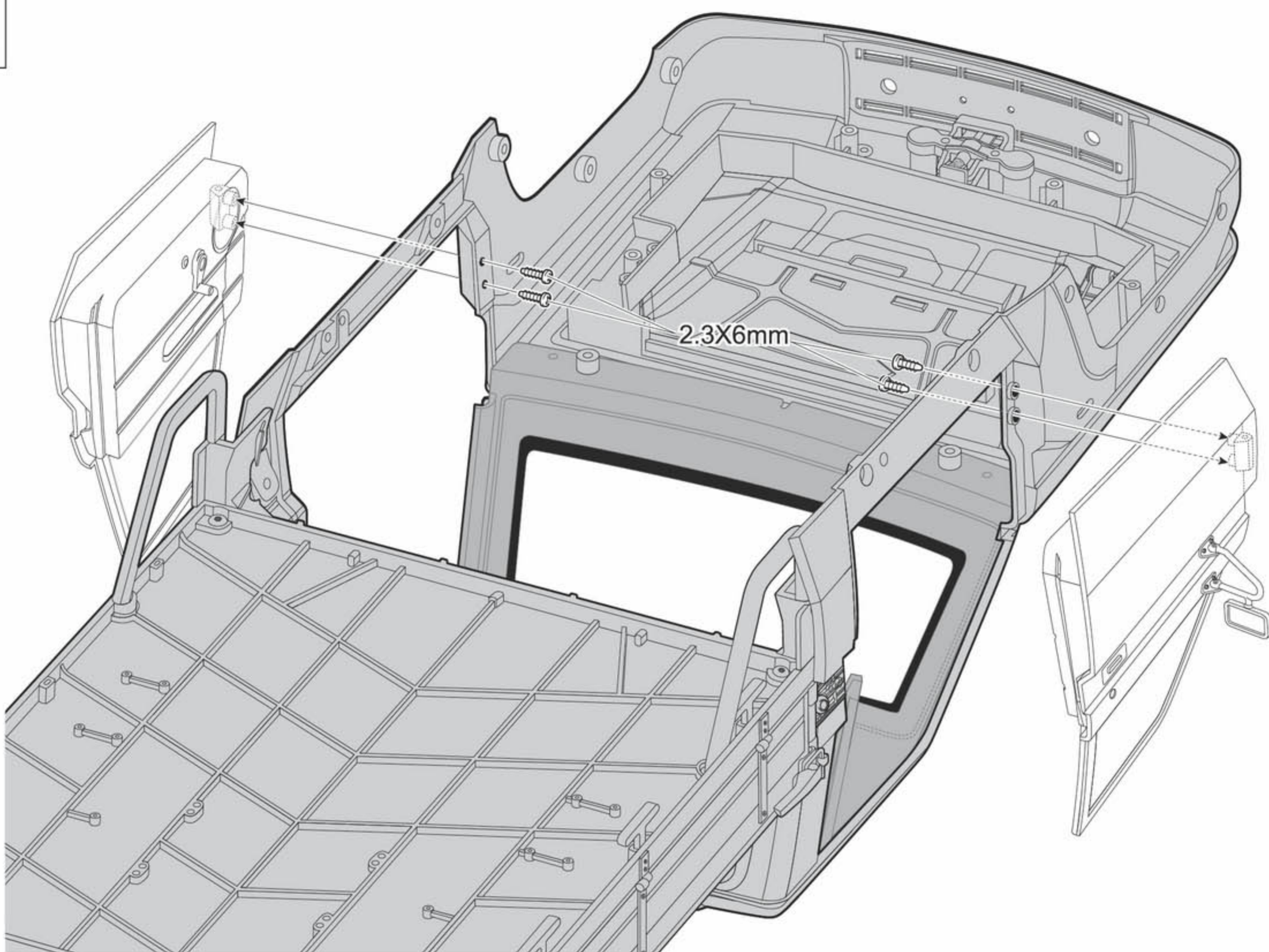
2



13 Assembling

Screw 2.3X6mm

X4



14 Assembling

Screw 2.3X6mm

X2

Screw M3X5mm

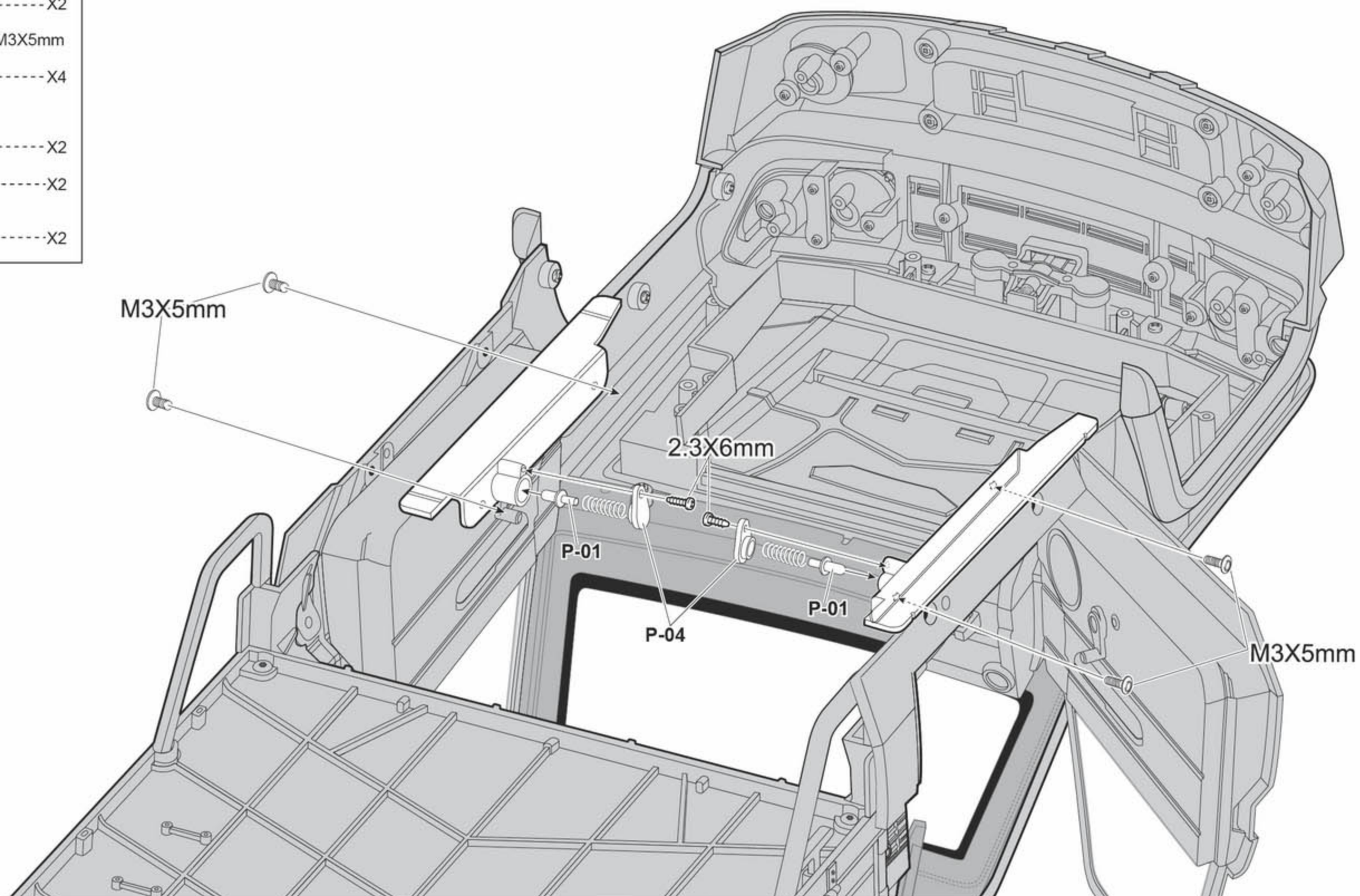
X4

Spring

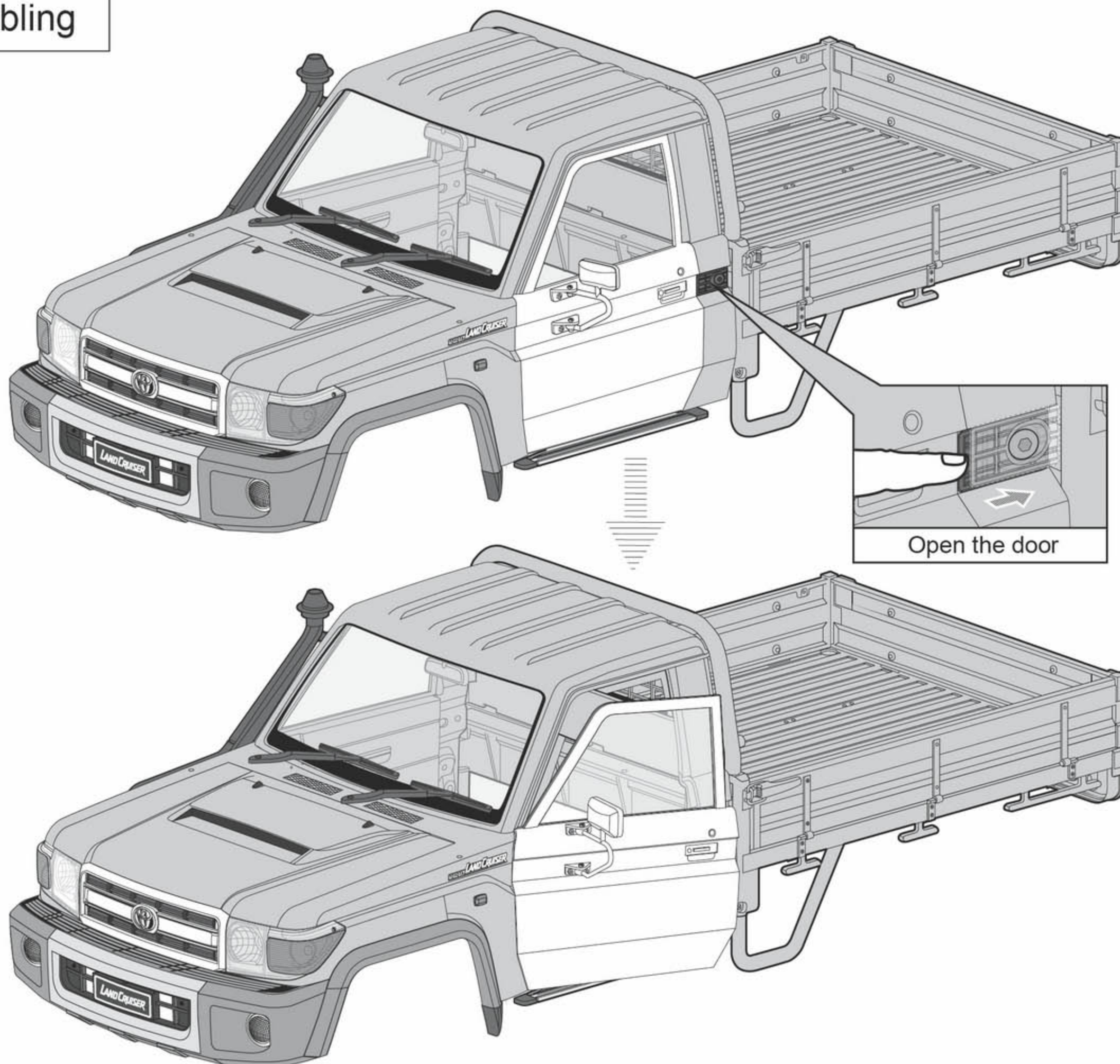
X2

X2

X2



15 Assembling



16 Finished

